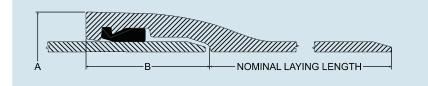


FASTITE® JOINT PIPE



Fastite [®] Joint					
Pipe Size In.	Pipe Thickness In.		Outside Diameter	*Dimensions In.	
	From	То	In.	A	В
30	.34	.63	32.00	34.95	6.50
36	.38	.73	38.30	41.37	6.50

*Nominal laying length is 18 ft.

ASSEMBLY INSTRUCTIONS

- Step 1. Thoroughly clean out the bell with special attention to the gasket recess. Remove any foreign material or excess paint. Clean the spigot or beveled plain end and remove any sharp edges with a standard file.
- Step 2. After making sure that the correct gasket is being used, insert it into the recess in the bell with the small end of the gasket facing the bell face.
- Step 3. Apply lubricant to the inside surface of the gasket, making sure that the entire surface is coated. Apply a generous coating of lubricant to the beveled portion of the plain end.
- Step 4. Guide the plain end into the bell and, while maintaining straight alignment, push the plain end into the bell socket. Once the joint is assembled, necessary deflection can be accomplished. When assembly is complete, the bell face should be aligned between the two white depth rings, for Tyton[®] Joints. Fastite[®] Joints have only 1 assembly stripe.



IRON STRONG

NEW JERSEY 183 Sitgreaves St. Phillipsburg, NJ 08865 908-454-1161 mcwaneductile.com **OHIO** 2266 S. 6th St. Coshocton, OH 43812 740-622-6651 mcwaneductile.com **UTAH** 1401 E 2000 S. Provo, UT 84603 801-373-6910 mcwaneductile.com



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